



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200

## Purchasing Receipts

| PO No    | Supplier  | Line Item No | Rel No | Terms | Purchased Item | Description   | For Part No | Project | Equipment ID | Order Qty | Due Date  | Received Quantity | Accounting Job No | Container No | Status | Receive Date | Price/Unit    | Aging Days | Past Due | Total    | Supplier Name                          |  |
|----------|-----------|--------------|--------|-------|----------------|---|-------------|---------|--------------|-----------|-----------|-------------------|-------------------|--------------|--------|--------------|---------------|------------|----------|----------|--|--|
| PO040050 | SAB002-VC | 1            | 1      | COD   | MDELRINS0.250  | MDELRINS0.250<br>: MATERIAL:<br>DELFIN II 150E<br>OR ACETRON<br>GP ACETAL |             |         |              | 8         | 7/16/2018 | 8                 |                   | S092908      | Stock  | 7/4/2018     | \$ 30.63 / sf | 13         | 1        | \$245.00 | Polymershapes Distribution Canada Inc. |  |
|          |           |              |        |       |                |   |             |         |              | Total:    | 8         |                   | 8                 |              |        |              |               |            |          |          | \$186.41                               |  |

Plex 7/17/2018 5:04 PM dart.Tollis.Andrew



Expéditeur à:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A 1K7  
CANADA  
téléphone - 1 (613) 6325200

Facturer à:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A 1K7  
Canada

# BORDEREAU D'EXPÉDITION

## BON DE COMMANDE:

ENTREPÔT POLYMERSHAPES - MONTREAL QC  
Dorval, QC, H9P 2W3, CA.,

DATE:  
03-JUL-2018

TÉL. DE LA PERSONNE-RESSOURCE:  
0014005000120

BON DE COMMANDE:  
PO040050

MODALITÉS DE PAIEMENT:  
CA NET 30  
F.A.B.

MODALITÉS DE TRANSPORT:  
Collect Freight REPRESENTANT:  
MONTREAL HOUSE

DATE DE LA  
COMMANDE:  
01-JUN-18

NOM POUR LIVRAISON:  
44951949

TRANSPORTEUR DE MARCHANDISES:  
FEDEX COURIER (GROUND)

COMMENTAIRE SUR FRAIS DE TRANSPORT:

| N° DE CONNAISSANCEMENT |   | TRANSPORTEUR DE MARCHANDISES: |               | COMMENTAIRE SUR FRAIS DE TRANSPORT: |                      |
|------------------------|---|-------------------------------|---------------|-------------------------------------|----------------------|
| 772624201986           |   | FEDEX COURIER (GROUND)        |               |                                     |                      |
| CATÉGORIE              | NUMÉRO DE PIÈCE / DESCRIPTION DE L'ARTICLE  | DATE D'EXPÉDITION             | QTE COMMANDÉE | QTE EXPÉDIÉE                        | QTE NON EXPÉDIÉE UDM |
| 1                      | 55067104<br>ACT SH 0.250 24X48 BK HP IDELRIN 150<br>INSTRUCTIONS SPÉCIALES: C OF C PER ASTM D6778 POM0111<br>Numéros de LOT:<br>(1 Qté) | 03-JUL-18                     | 1             | 1                                   | 0 EA                 |

REÇU EN BON ÉTAT

Signé:

Date:

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\*\*\*Rapport de fin de\*\*\*



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**PURCHASE ORDER**  
**PO040050**

**Supplier:** SAB002-VC  
Polymershapes Distribution Canada Inc.  
1665 55th Avenue  
Dorval  
QC  
H9P 2W3 Canada  
Phone: 514 422 1048  
Fax: 514 422 1055

PO No: PO040050

**PO Date:** 5/30/18

**Due Date:** 7/6/18

## Purchase Order

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
Phone: clavoie@dartaero.com

**Via:** Ground

**Pymt Terms:** COD

**Freight Terms:**

**Special Comments:**

E-MAILED  
MAY 30 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

## Items

| Line Item | Part          | Supplier Part No | Description   | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD)    | Extended Price  |
|-----------|---------------|------------------|---|--------|----------|----------------|-------------------|---------|---------------------|-----------------|
| 1         | MDELRINS0.250 |                  | MDELRINS0.250<br>: MATERIAL: DELRIN II 150E<br>OR ACETRON GP ACETAL | Firmed | 7/6/18   | 8 sf           | 8 sf              | 8 sf    | \$30.625/sf         | \$245.00        |
|           |               |                  |   |        |          |                |                   |         | <b>Grand Total:</b> | <b>\$245.00</b> |

### Order Notes

## Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

**A049 supplier awareness**

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 5/30/18 11:40 AM dart.lavoie.chantal

## Chantal Lavoie

---

**From:** Olga Kuchyna <okuchyna@polymershapes.com>  
**Sent:** Tuesday, May 29, 2018 2:42 PM  
**To:** Chantal Lavoie  
**Subject:** RE: quote

Hi Chantal,

Delrin Black Plate

1 sheet .250 x 24" x 48" @ \$245.00/sheet

85F  
30.6 25\$

Cut to 1" x 48" ( gives 20 pcs per sheet)

Cutting Charge: \$30.00

Lead time: 5 – 6 weeks approx..

Thank you,  
**Olga Kuchyna**  
Représentante Ventes Internes / Service à la Clientèle

**Polymershapes Distribution Canada Inc.**  
1665 55ième Avenue  
Dorval, QC, H9P 2W3

T: 514-422-1048  
F: 514-422-1055  
E: [okuchyna@polymershapes.com](mailto:okuchyna@polymershapes.com)  
W: [www.polymershapes.com](http://www.polymershapes.com) **NOUVEAU!!!!**

Polymershapes Montréal est certifié AS9120B:2016, EN9120B:2016, JISQ9120:2016 et ISO9001:2015.



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**From:** Chantal Lavoie [<mailto:clavoie@dartaero.com>]  
**Sent:** Tuesday, May 29, 2018 2:33 PM  
**To:** Olga Kuchyna <okuchyna@polymershapes.com>  
**Subject:** RE: quote

Good afternoon Olga,

Any news on pricing for mat'l.

Thanks

Chantal

**From:** Chantal Lavoie

**Sent:** Tuesday, May 22, 2018 11:13 AM

**To:** 'Olga Kuchyna' <[okuchyna@polymershapes.com](mailto:okuchyna@polymershapes.com)>

**Subject:** quote

Good morning Olga,

Please advise price and delivery on mat'l.

Black delrin sheet ¼" x 1

Thanks

Chantal

**Chantal Lavoie**

*Purchasing Coordinator*

**DART AEROSPACE**

T 1 613 632-5200

F 1 613 632-1053

E [clavoie@dartaero.com](mailto:clavoie@dartaero.com)

1 800 556- 4166

[www.dartaerospace.com](http://www.dartaerospace.com)



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This e-mail message has been scanned by SEG Cloud

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## Sales Order Acknowledgement

**POLYMERSHAPES**  
**DISTRIBUTION CANADA INC.**  
1665 - 55TH AVENUE  
Dorval, QC, H9P 2W3  
CA  
QST 12241 10096 TQ0001

**Sales Order Number:** 93036506  
**GST Registration #** GST 75746 6099 RT0001

**BILL TO:**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A 1K7, CA

**SHIP TO:**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A 1K7, CA

**TAX LIC 1:** CHARGE HST  
**TAX LIC 2:**

**Purchase Order Number:** PO040050

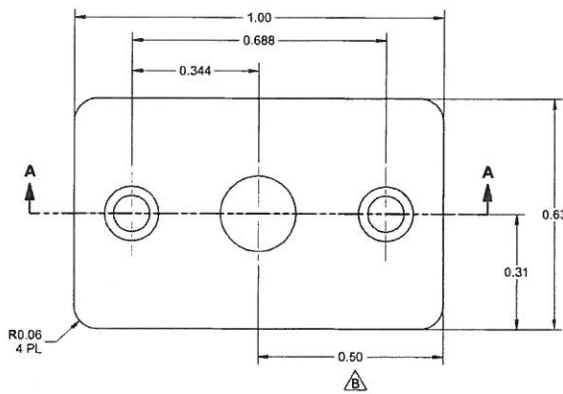
Page 1 of 1

| Freight Terms  |  | Payment Terms | F.O.B.                                    | Carrier   |                     | Order Date    |
|--|--|---------------|---|---|---------------------|---------------|
| Collect Freight  |  | CA NET 30     |   | FEDEX COURIER (GROUND)  |                     | 01-JUN-18     |
| Line   | Part Number/Description  | Quantity      | UOM                                       | Unit Price  | Extended Price      |               |
| 1  | 55067104<br>ACT SH 0.250 24X48 BK HP  DELRIN 150<br>C OF C PER ASTM D6778 POM0111<br>Estimated Ship Date:06-JUL-18 | 1             | EA  | 245.00  | 245.00              |               |
|  |  |               |   |   | ONTARIO HST         | 31.85         |
|  |  |               |   |   | <b>Total (CAD):</b> | <b>276.85</b> |
| Customer Contact:  |  |               | Polymershapes Contact:                    |   |                     |               |
| <b>Name:</b>   |  |               | <b>Name:</b> Kuchyna, Olga                |   |                     |               |
| <b>Title:</b>  |  |               | <b>Title:</b> Inside Sales Representative |   |                     |               |
| <b>Phone:</b>  |  |               | <b>Phone:</b> 5144221048                  |   |                     |               |
| <b>Fax:</b>  |  |               | <b>Fax:</b> 5144221055                    |   |                     |               |
| <b>Email:</b>  |  |               | <b>Email:</b> okuchyna@polymershapes.com  |   |                     |               |
| Please visit us at: <a href="http://www.polymershapes.com">www.polymershapes.com</a> |  |               |   | Thank you for selecting Polymershapes Distribution Canada Inc |                     |               |

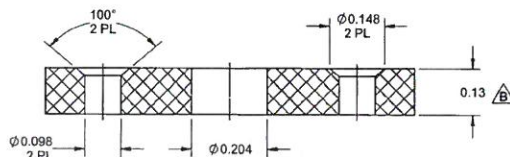
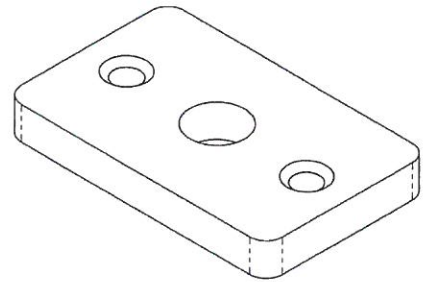
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MAY 2 2018

Quoke. Alger



**D3924-1 SHIM**



**SECTION A-A**

- NOTES:**
- 1) MATERIAL: BLACK DELRIN SHEET  
DELRIN II 150E OR ACETRON GP (ACETAL)  
REF DART SPEC. M-DELIRIN-S  
OR  
BLACK DELRIN BAR  
DELRIN II 150E OR ACETRON GP (ACETAL)  
REF DART SPEC. M-DELIRIN-B
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: LESS THAN 0.01 lbs

RELEASED

2018 MAY 14 4P  
ECN 14-726

|            |  |    |          |
|------------|--|----|----------|
| B          | MATERIAL WAS BLACK LEXAN SHEET, REF NCR15-5102.<br>SECTION A-A ADDED, 0.50 WAS 0.500 & 0.13 WAS 0.125. | CP | 17.11.17 |
| A          | NEW ISSUE  | HS | 09.03.20 |
| REV.       | DESCRIPTION  | BY | DATE     |
| DESIGN     | AJS  |    |          |
| DRAWN      | CP   |    |          |
| CHECKED    | JMH  |    |          |
| MFG. APPR. | DD   |    |          |
| APPROVED   | HS   |    |          |
| DE APPR.   | CP 4P  |    |          |
| DATE       | 17.11.17   |    |          |

APPROVED

**DART AEROSPACE LTD**

HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3924**

TITLE **SHIM**

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REV. B

SHEET 1 OF 1

SCALE

NTS

## Chantal Lavoie

---

**From:** Jean Francois Sauve  
**Sent:** Wednesday, May 16, 2018 9:40 AM  
**To:** Chantal Lavoie  
**Subject:** MDELIN SHEET 1/4" THICK

Hi Chantal,

FYI, D3924-1 shim is now calling for ¼" thick Delrin sheet. The mat'l is in the system but we have no inventory.

Last time we made does shim is back in 2015 and we still have 15 in stock.

Thanks

**JEAN-FRANÇOIS SAUVÉ**  
*Production Engineering Coordinator*

**DART AEROSPACE**  
**T** 1 613 632-5200 > 237  
**F** 1 613 632-5246  
**1 800 556- 4166**  
[www.dartaerospace.com](http://www.dartaerospace.com)





## Certificate of Conformance

1665 55<sup>th</sup> Avenue  
Dorval, Quebec,  
H9P 2W3

Date: July 3/2018

Attn: RECEIVING DEPARTMENT

Customer P.O. Number: PO040050

To: DART AEROSPACE LTD.

Sales Order No: 93036506

Address: 1270 ABERDEEN STREET  
HAWKESBURY, ON.

Manufacturer's Reference: 0002282577

Our Reference: MTL-107269

It is hereby certified that, to the best of Polymershapes Distribution Canada knowledge, the product information provided below conforms to the corresponding information in the possession of Polymershapes Distribution Canada with respect to such products. This certification and the sale of products are, unless otherwise agreed to in writing, subject to Polymershapes Distribution Canada standard conditions of sale. This document shall not be reproduced, except in full, without prior written approval.

| Quantity | Description                             | Lot Number/Spec.                 |
|----------|---|----------------------------------|
| 1 SHT    | DELTRIN BLACK PLATE<br>.250 X 24" X 48" | 0009006833<br>ASTM D6778 POM0111 |
|          |   |                                  |
|          |   |                                  |
|          |   |                                  |
|          |   |                                  |
|          |   |                                  |
|          |   |                                  |
|          |   |                                  |

Polymershapes Canada Distribution Inc.

By:



Title:

Quality Coordinator

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Quadrant EPP USA, Inc.  
2120 Fairmont Avenue, P.O. Box 14235  
Reading, PA 19612-4235  
Phone 610-320-6600

**Ship to:**

Polymershapes - Dorval  
1665 - 55th Avenue

Dorval, QUE H9P 2W3  
Canada

Consignee: 0002000430

**Sold to:**

Polymershapes - Dorval  
1665, 55 Avenue

Dorval, QUE H9P 2W3  
Canada

Delivery address: 1A  
Delivery No: 9838567

**Declaration of compliance with the order according EN 10204 - 2.1**

**DELIN PLATE Black**

**.25 x 24 x 48 IN**

Item No: 02201110009

Lot: 0009006833

Ship date: 06/08/18

Date of MFG: 06/03/18

Qty: 1.00 PC

Supplied against purchase order number: MTL-107269

Quadrant Order No: 0002282577

Product is known as POLYOXYMETHYLENE HOMOPOLYMER (POMH) made with  
DUPONT DELRIN II 150E BK602 resin.

Made with resin that meets ASTM D6778 POM0111.  
(ASTM D4181 withdrawn July 2005 & replaced by ASTM D6778).

Typical shape is capable of meeting the requirements of ASTM D6100 S-POM 0111.

Product has been annealed. Not every batch is tested.

We hereby certify that the goods described above comply with the terms of the order contract and conform to our Product Specifications. The Quality Management System of the Quadrant EPP plants in Reading, PA, Scranton, PA, Wytheville, VA, Delmont, PA and Ft. Wayne, IN are certified according to ISO 9001. The ISO Certificate is available upon request.

CERTIFIED BY: Eric Weir

FUNCTION: Product Specification & Certification Engineer

E-MAIL: eric.weir@qplas.com

DATE: 06/08/18

DIGITAL SIGNATURE

A handwritten digital signature in black ink, appearing to read 'Eric Weir', is placed over the 'DIGITAL SIGNATURE' text.



|                               |                                |   |                        |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN<br><i>[Signature]</i>  | DRAWN BY<br><i>[Signature]</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>M-DELRIN-S                         | REV. A<br>SHEET 1 OF 1 |
| DATE<br>02.10.10              |                                | TITLE<br>DELRIN SHEET                             | SCALE<br>NTS           |
| A                             | 02.10.10                       | NEW ISSUE   |                        |

RELEASED  
02 11 04 *[Signature]*

PURCHASE MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL

DART NUMBER : M-DELRIN-S | .TTT | WHERE .TTT = THICKNESS IN INCHES  
| THICK |

EG. 0.125" DELRIN II 150E = M-DELRIN-S.125

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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MODEL RIN 50.250  
DATE: 18/07/17

PO / BATCH NO.: P0040050

MATERIAL CERT REC'D: Yes  
QUANTITY RECEIVED: 854  
QUANTITY INSPECTED: 854  
QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250"  
THICKNESS RECEIVED: 0.250"  
SHEET SIZE ORDERED: 2x4'  
SHEET SIZE RECEIVED: 2x4'

| DESCRIPTION  | NCR<br>(Check<br>Y/N)   | COMMENTS        |
|--|---|-----------------|
| SURFACE DAMAGE                                     | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> |                 |
| CORRECT FINISH                                     | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> |                 |
| CORROSION  | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> |                 |
| CORRECT GRAIN DIRECTION                            | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> |                 |
| CORRECT MATERIAL PER M-DRAWING                     | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> | <u>Delrin</u>   |
| CORRECT THICKNESS                                  | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> |                 |
| PHOTO REQUIRED                                     | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> |                 |
| CORRECT REF # TO LINK CERT                         | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> | <u>P0040050</u> |
| CORRECT MATERIAL IDENTIFICATION                    | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> |                 |
| CORRECT M# ON THE MATERIAL                         | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> |                 |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGN OFF | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> |                 |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT           | Y <input checked="" type="checkbox"/> N <input checked="" type="checkbox"/> |                 |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.<br>RECORD RESULTS BELOW |     |     |       |       |         |
|--|-----|-----|-------|-------|---------|
| TYPE OF MATERIAL   | HRC | HRB | DUR A | DUR D | WEBSTER |
| SIZE OF TEST SAMPLE  |     |     |       |       |         |
| HARDNESS / DUROMETER READING   |     |     |       |       |         |

*testers located in the Quality Office*

| QC 18 INSPECTION        |  | ENGINEERING SIGNOFF (if required) |  |
|-------------------------|--|-----------------------------------|--|
| INSPECTED BY: <u>AT</u> |  | SIGNED OFF BY: _____              |  |
| DATE: <u>18/07/17</u>   |  | DATE: _____                       |  |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in